



# Inverter MIG/MAG

## MIG 180GDM

LIGHT INDUSTRIAL, FULL DIGITAL

- MULTI-PROCESS AND UNIQUE APPEARANCE.



Synergic

### Processes

- MIG/CO<sub>2</sub>
- MIG/MIX
- MIG/Gasless
- MMA
- Lift-TIG

### Package Includes

- Inverter power source
- MIG torch, 3m
- Earth clamp, 3m
- Hose, 3m
- Hose clamp, 2pcs

### Optional Accessories

- Electrode holder, 3m
- TIG torch, 4m
- Welding cart
- Helmet



### Features

- CPU built-in.
- Synergic, voltage micro-adjustable, inductance adjustable.
- 2T/4T.
- Polarity change inside.
- VRD adjustable.
- Self-adaptive Arc force and Hot start built-in, Anti-sticking.
- Fan as needed, reduce noise and dust inside the machine.
- Compatible with 1kg(100mm) and 5kg(200mm) wire spool.

Model	Input Voltage/Phase/Frequency	Output Current/Voltage/Duty Cycle (40°C)	Amps Input At Rated Output	Output Range/ OCV	Dimension (mm)	Weight (kg)
MIG 180GDM	220V/1P/50-60Hz	MIG: 180A/23V/25% 90A/18.5V/100% MMA: 160A/26.4V/25% 85A/23.4V/100% TIG: 180A/17.2V/25% 100A/14V/100%	MIG: 27.4A@180A MMA: 28A@160A TIG: 20.5A@180A	MIG: 50-180A/64V MMA: 10-160A/64V/17V(VRD) TIG: 10-180A/17V	386*170*300	8